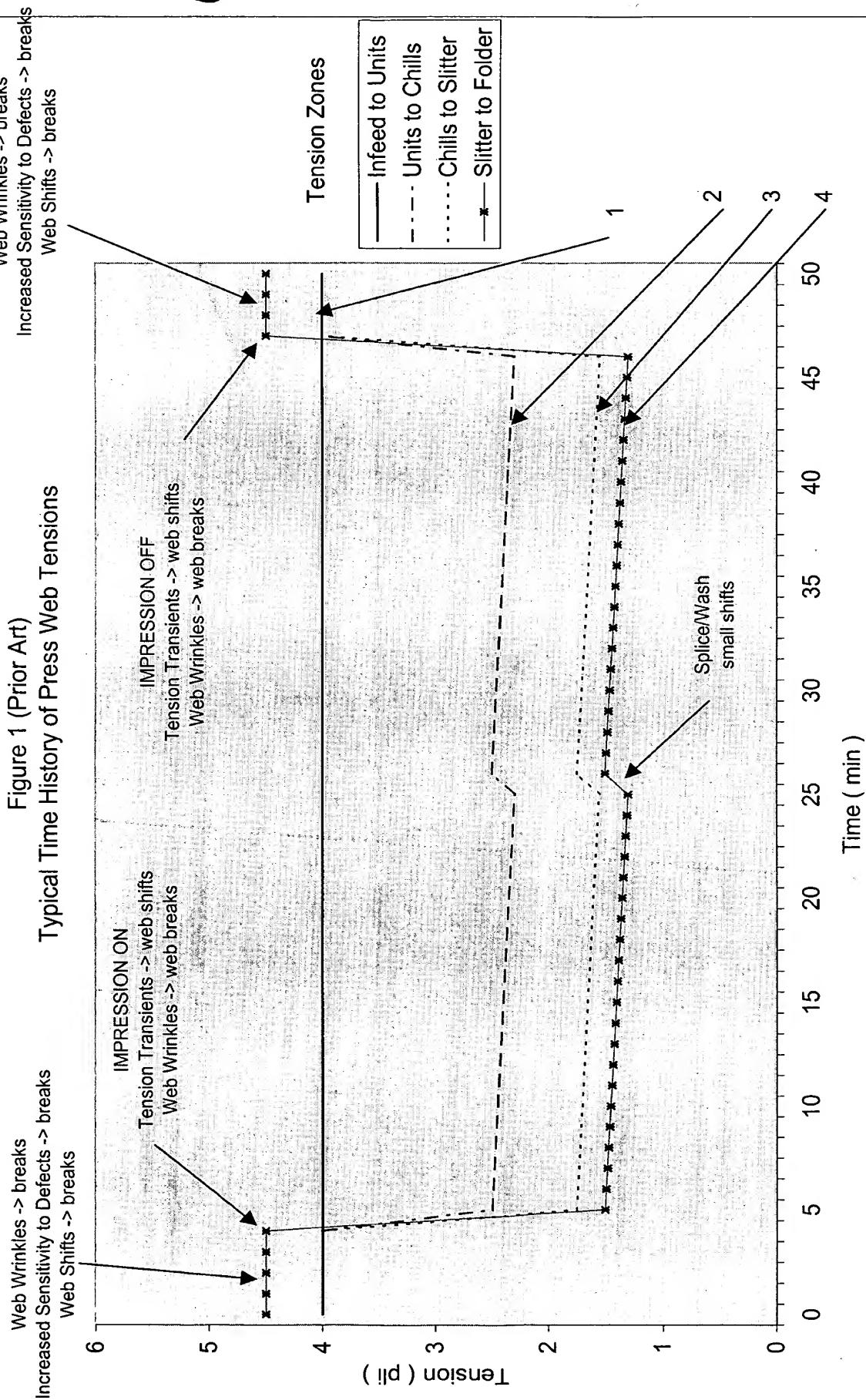


Figure 1 (Prior Art)
Typical Time History of Press Web Tensions



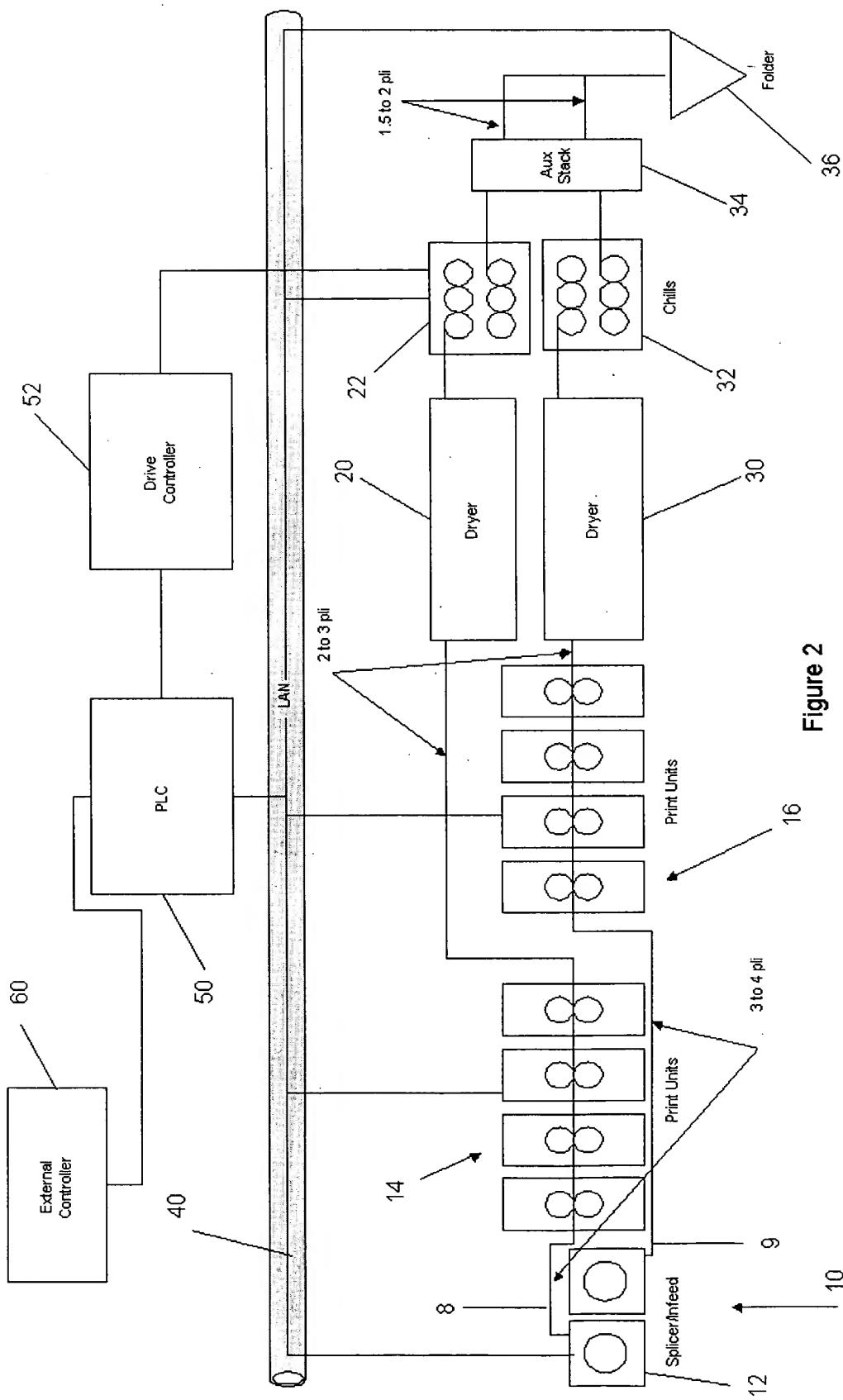


Figure 2

Figure 3
Controlled Time History of Press Web Tensions

